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47RE-RH 02/29/04 • Case Preparation: Check all threaded holes and repair as needed. Be sure to check dowel pinholes • Replace bushing in pump with bronze dimpled bushing and Loctite® in place. • Direct clutch drum: o Wide drum bushing o 5 Clutches .090 o 5 Steels .080 o Pressure plate machined .085 o Set clutch clearance using .090 steels o Clutch clearance .065

The savvy knows they can turn to ATSG's Jeep, Dodge 46RE / 47RE / 48RE Transmission Rebuild Repair Manual. The manual provides diagrams with parts identification, component application charts and procedures broken down into numbered steps that will make all tranny overhaul operations easier to manage.

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